



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-8-5

Job Sheet 198332

Part No: C3-8-5

Job Qty: 20 pcs

Part Name: Solenoid Cover



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Due Date: 8/26/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG C3-8-5 Rev 3 IPP Rev A 18.04.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	20 pcs		8/26/19	0.00	1.67	Bandsaw - 1		AL.A.
120	NV5000 - 1 - B4B	20 pcs		8/26/19	1.00	10.00	NV5000 - 1 - B4B		
130	QC 2	20 pcs		8/26/19	0.00	0.00	NV5000 - 2 - B4B		
							QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
							QC 2 - 73		
							QC 2 - 69		
0	QC 8	20 pcs		8/26/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S204110



Part: C3-8-5

Job No: 198332

Serial No/Batch: S204110

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 08/08/19

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

Plex 7/25/19 8:41 AM Dart.Renwick.Jennife

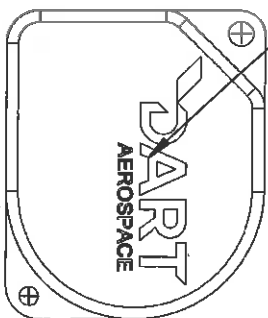
Dara M

				B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - FG	20 pcs	8/26/19	0.00 0.00	QC 21 - FG - 21	DWG
				QC 21 - FG - 70	21 SEP 18 2019
				QC 21 - SA - 53	0.00
Part Op 100 - Bandsaw - 1-CUT BLANK AT 3.60" 2-***Please see PEC to change engraving batch # for every w/o*** Descriptions: 120 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1) 1-Machine as per folio FC037 FOLIO REV: <u>AA</u> DWG REV: <u>3</u> 2-Debur 130 - QC2- Inspect parts off machine FAI/FAIB 140 - QC8- Inspect parts - second check 150 - Issue P/O; <u>44287</u> -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant - Material type; 6061T6 -Certificate of Conformity is required 160 - Receive & Inspect for Damage & Mat'l Certs 170 - QC6- All purchased or subcontracted products 180 - Small Fab - LASER ENGRAVE AS PER DWG 190 - QC5- Inspect part completeness to step on W/O 200 - identify as per dwg & Stock Location: _____ 210 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B2.000X3.000	6061T6 Bar 2.000 X 3.000	6 ft (.3 ea)	100-Bandsaw - 1	S156593	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6B2.000X3.000	6	12	0	
Part Specifications					
Specifications could not be found.					

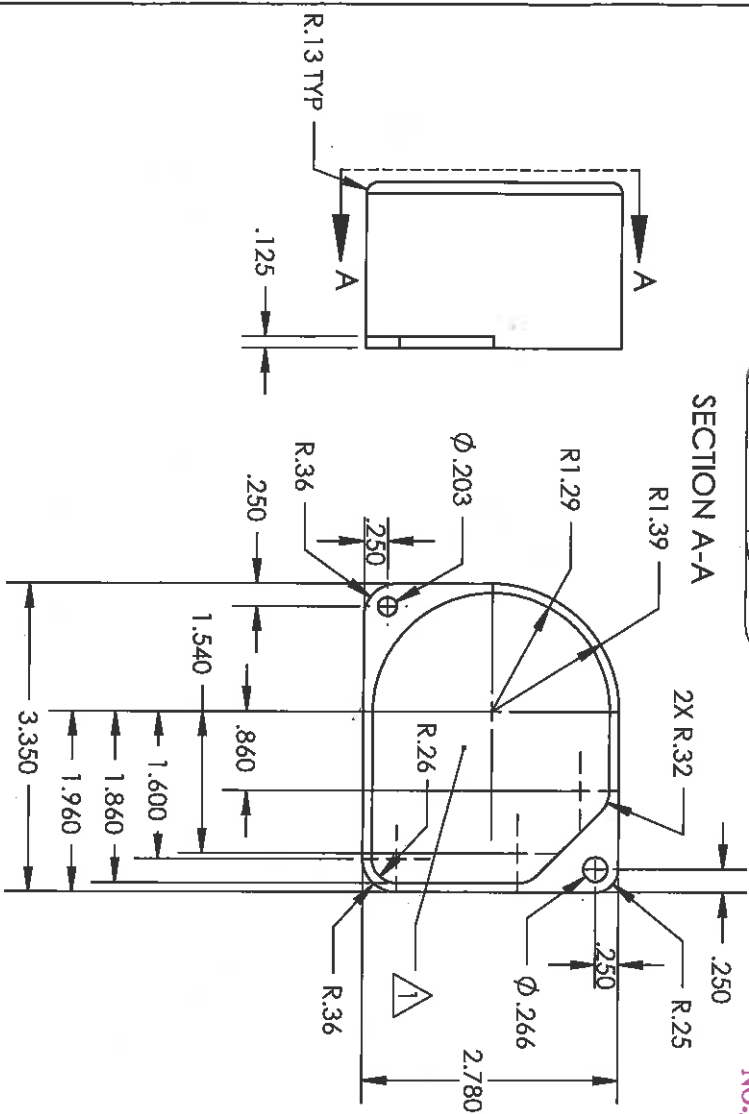
used 6.05'

Plex 7/25/19 8:41 AM Dart.Renwick.Jennifer

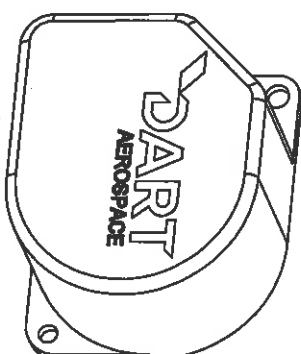
LASER ETCH LOGO
APPROXIMATELY AS SHOWN
AFTER ANODIZE



SECTION A-A

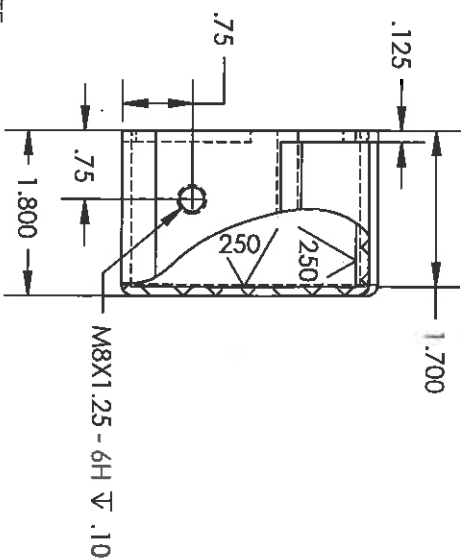


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198332



REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHD R 320 3 PL TO 2 PL. ADDED AFTER ANODIZE TO LASER ETCH NOTE. ADDED MISSING DIMENSIONS R 260, Ø .266. DELETED CS HOOK OFF END OF TITLE. REPLACED CANAM LOGO WITH RED BARN LOGO.	10/30/2012	RJC	GE
2		CHD HEIGHT BACK TO 1.800. CHD THREAD FROM 5/16-20	4/26/2013	JAG	RW
3	14-0108	CHD TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CHD TOLERANCE NON-CRITICAL. DIMENSIONS. CHD LOGO WAS RED BARN IS DART.	8/7/2014	DJN	RW

NOTE:
1 MACHINE ENGRAVE BATCH NUMBER.



ASSY QTY	B/O Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	SCALE	DATE	SHEET 1 OF 1
	C3-8-5	1	SOLENOID COVER	4061-16	1-7/8 X 2-7/8 X 3-1/2		1:2	1/2/2002	

CART AEROSPACE			
SOLENOID COVER			
DWG NO.	C3-8-5	REV	3
MAT'L 6061-T6	DRAWN BY:	CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS $\pm \frac{1}{16}$ ANGLES $\pm .5^\circ$	APPROVED	<i>P. West</i>	
.XXX $\pm .005$.XX $\pm .01$.X $\pm .1$	TREAT FINISH	BLACK ANODIZE	
SPEC. INT. A. CONTROL			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044287



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044287

PO Date: 8/19/19

Due Date: 8/27/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-08-20

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196827	RB23007615-9	#22 Drill Bit (Outsource process- Anodize per QSI017 4.1.10.1), -Issue PO -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	8/27/19	10 pcs	0 pcs	10 pcs	\$4.00/pcs	\$40.00
				X10			AUG 22 2019				DP
							S204171				
2	198332	C3-8-5	Solenoid Cover -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	8/27/19	20 pcs	0 pcs	20 pcs	\$4.00/pcs	\$80.00
				X20						DAS 61 9-86	DP
							S204110				
Grand Total:											\$120.00

[Handwritten signature]



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PURCHASE ORDER

POHB044287



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/20/19 4:26 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(021665-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

021665 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Crée Par Generated By	Transport / No de Compte Courier / Acc No		Bon de commande Client Customer Purchase Order No			
22-Aug-2019		Jigar Patel			POHB044287			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	C3-8-5 Rev.	C3-8-5 ANO-BLACK (ANODIZE BLACK) PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	20	20	0	0	0

RECEIVED

AUG 22 2019

DART AEROSPACE LTD.

RECEIVED

AUG 22 2019

DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.